



OVERALL WIDTH: 9.500"
1/2 OF FACE: 4.250"
L MEASUREMENT: 3.750"
WEB-TO-HUB EXTENSION R: 3.250"
FACE-TO-HUB EXTENSION L: 4.500"
FACE-TO-HUB EXTENSION R: 1.000"
APPROXIMATE WEIGHT (LBS.): 155
SMALL BORE DIAMETER: 3.104"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000"
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
18.000"	8.500"	5.250"	5.000"	3.625"	1.250"	0.750"	0.250"
<p><u>UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES</u></p> <p>DIMENSIONS: ± 0.010"</p> <p>FINISH: 250  EXCEPT FOR BORE AND OUTER</p> <p>FACE WHICH SHOULD BE 63 </p>				<p>BRAKE PRODUCTS, INC. 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA</p>		<p>Web: www.brakeproducts.com Email: sales@brakeproducts.com Phone: (440) 543-7962 Fax: (440) 543-7963</p>	
<p>DATE: Thursday, May 11 2017</p>				<p>PART # BH181005</p>		<p>MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06</p>	
<p>DESCRIPTION: 18 INCH BORED & KEYED BRAKE WHEEL</p>						<p>SERIAL # 0</p>	

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HUB LENGTH BORE & KEYWAY FOR 412, 612, 812, AC25, AC30, MCS12, MD412AE, MD412AE2
1258712 6351B19 CS# 080-00967
CRJ001339 JE76301 TID 9506898 MCS12